



## Simple and Effective

### Alfa Laval Ball Valve UltraPure

#### Concept

Ball Valve UltraPure is ideal for applications requiring a full flow body design to minimize line turbulence and pressure drop. Seat with cavity filler is standard offering for critical process applications requiring minimum risk for product entrapment.

#### Standard Design

The Ball Valve UltraPure consists of a stainless steel body that houses a rotating ball. The rotating ball is sealed in the body with a PTFE seat that fully encapsulates the ball. The valve is activated by a stainless steel handle that opens and closes the valve through a quarter turn. External thrust springs maintain constant pressure on the stem seal. The stem seal design eliminates the possibility of the stem becoming dislodged or blown out.



#### TECHNICAL DATA

##### Temperature

Temperature range . . . . . -20°C to 150°C (EPDM)

Temperature range . . . . . -4°F to 302°F (EPDM)

##### Pressure

Max. product pressure: . . . . . 400 kPa (40 bar)

Max. product pressure: . . . . . 400 kPa (40 bar)

Min. product pressure: . . . . . Full vacuum

#### PHYSICAL DATA

##### Materials

Valve body . . . . . CF3M (316L)

Ball & Stem . . . . . 1.4401 (316L)

Handle . . . . . 1.4301 (304)

External surface finish . . . . . Semi-bright (blasted)

Internal surface finish . . . . . Bright (polished),  $Ra \leq 0.5 \mu m$

Surface finish . . . . .  $Ra 20 \mu m$

Product wetted seals . . . . . PTFE with cavity filler

Actuator surface . . . . . Epoxy coated

**Options**

- A. Pneumatic actuator air to air
- B. Pneumatic actuator air to spring
- C. Reinforced PTFE
- D. Stainless Steel
- E. Actuator bracket, coupling and hardware  
- 1.4301 (304) stainless steel

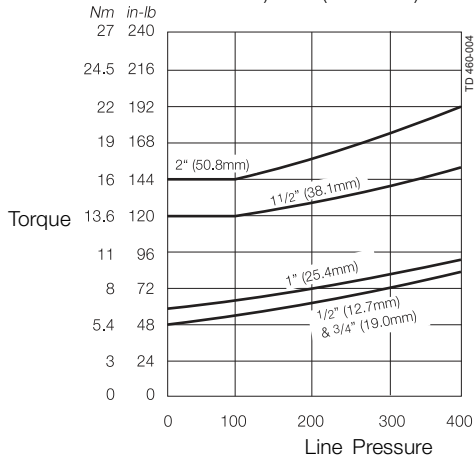
**Documentation**

All valves are delivered with Alfa Laval Q-doc.

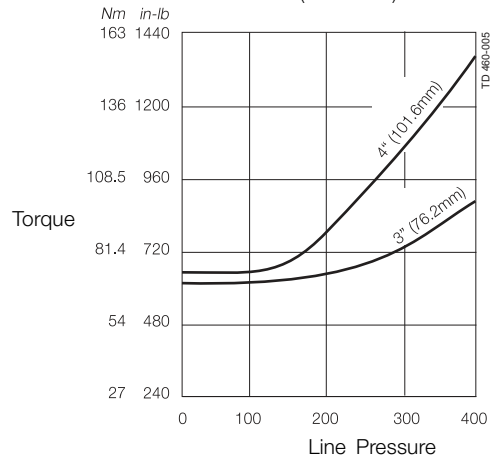
**Torque vs. Pressure**

**Standard Seats**

1/2" (12.7mm) - 2" (50.8mm) Tube OD 1/2" (0.50 inch) - 2" (2.00 inch) Tube OD

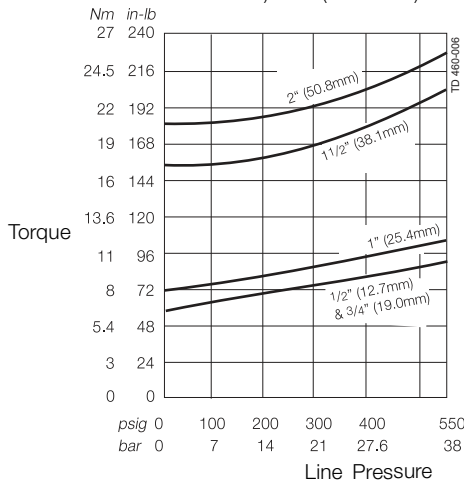


3" (76.2mm) - 4" (101.68mm) Tube OD 3" (3.00 inch) - 4" (4.00 inch) Tube OD

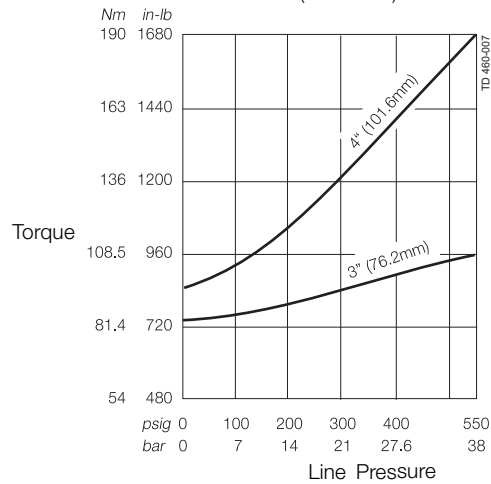


**Seats with cavity filler**

1/2" (12.7mm) - 2" (50.8mm) Tube OD 1/2" (0.50 inch) - 2" (2.00 inch) Tube OD

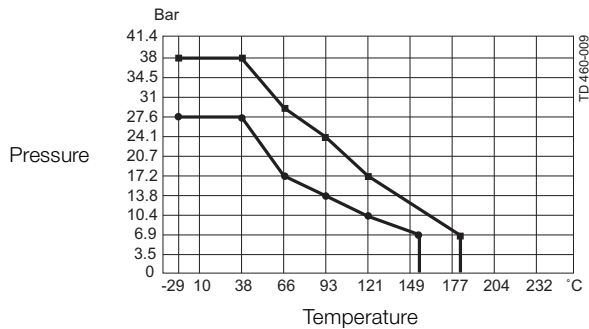


3" (76.2mm) - 4" (101.68mm) Tube OD 3" (3.00 inch) - 4" (4.00 inch) Tube OD



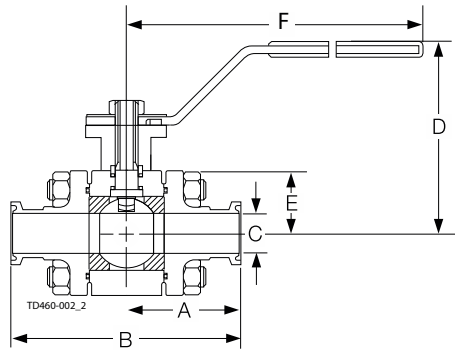
Use the charts above to determine the amount of torque required to cycle the ball valve.

**Standard and Encapsulated Seats: Ratings - Pressure vs. Temperature**

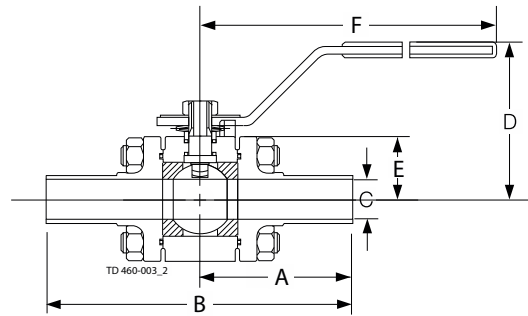


- Reinforced (glass-filled) PTFE
- PTFE

Manual Valve Dimensions



Tri-Clamp® Ends  
Model 5308



Weld Ends  
Model 5309

Model	Size	A		B		C*)		D		E		F		Weight (valve + handle)		
		inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	lb	kg	
ASME BPE 5308 Tri- Clamp® (both ends)	1/2	12.7	1 3/4	44.5	3 1/2	88.9	3/8	9.4	2 5/16	71.5	1 9/64	29.0	5 1/4	134.0	2.0	0.9
	3/4	19.0	1 3/4	44.5	3 1/2	88.9	5/8	15.75	2 7/16	71.5	1 9/64	29.0	5 1/4	134.0	2.0	0.9
	1	25.4	1 3/4	44.5	3 1/2	88.9	27/32	22.2	2 5/16	76.0	1 19/64	33.0	5 1/4	134.0	3.0	1.4
	1 1/2	38.1	2 1/4	57.2	4 1/2	114.3	1 23/64	34.9	2 3/4	87.3	1 37/64	40.0	6 11/16	170.0	6.0	2.7
	2	50.8	2 1/2	63.5	5	127.0	1 56/64	47.5	4 1/8	109.5	2 3/16	55.5	8 9/64	207.0	10.0	4.5
	3	76.2	3 7/8	98.5	7 3/4	196.9	2 55/64	73.0	7	175.0	4 9/16	117.7	11 3/4	300.0	30.0	13.6
4	101.6	4 3/4	120.7	9 1/2	241.3	3 13/16	97.4	7 1/2	190.0	5 1/4	132.55	13 1/4	365.0	47.0	21.3	
ASME BPE 5309 Weld Ends (both ends)	1/2	12.7	2 11/16	68.3	5 3/8	136.5	3/8	9.4	2 5/16	58.7	1 9/64	29.0	5 1/4	134.0	2.0	0.9
	3/4	19.0	2 13/16	71.4	5 5/8	142.9	5/8	15.75	2 7/16	61.9	1 9/64	29.0	5 1/4	134.0	2.0	0.9
	1	25.4	3 7/32	81.8	6 7/16	163.5	27/32	22.2	2 5/16	58.7	1 19/64	33.0	5 1/4	134.0	3.0	1.4
	1 1/2	38.1	3 5/8	92.1	7 1/4	184.2	1 23/64	34.9	3 3/4	95.3	1 37/64	40.0	6 11/16	170.0	6.0	2.7
	2	50.8	3 13/16	96.9	7 5/8	193.7	1 55/64	47.5	4 1/8	104.8	23/16	55.5	8 9/64	207.0	10.0	4.5
	3	76.2	4 3/16	123.8	9 3/4	247.6	2 1/3	60.3	6 1/2	167.0	4 1/4	108.7	11 3/4	300.0	13.0	6.5
4	101.6	6 1/4	158.8	12 1/2	317.6	3 13/16	97.4	7 1/3	185.0	5 1/4	132.55	14 3/4	365.0	47.0	21.3	

\*) C = Full bore diameter

Model	Size	A	B	C	D	E	F	Weight (valve + handle) kg	Full bore diameter
		mm	mm	mm	mm	mm	mm		
ISO 2037 Weld Ends	25	44,9	89,8	29,6	58,7	-	134,0	1,50	20
	38	57,2	114,4	35,6	61,9	-	134,0	4,27	32
	51	65,0	130,0	48,6	58,7	-	134,0	5,30	38
	63,5	72,5	145,0	60,3	95,3	-	170,0	6,51	50
	76,1	92,5	185,0	72,9	104,8	-	207,0	12,00	65
	101,6	102,5	205,0	97,6	-	-	300,0	16,20	80
DIN	25	55,0	110,0	26,0	58,7	-	134,0	1,50	25
	40	65,0	130,0	38,0	61,9	-	134,0	4,27	38
11850-2 Weld Ends	50	71,4	142,8	50,0	58,7	-	134,0	5,30	50
	65	92,5	185,0	66,0	95,3	-	170,0	6,51	-
	80	102,5	205,0	81,0	104,8	-	207,0	12,00	-
	100	120,0	240,0	100,0	-	-	300,0	16,20	-

Model	Size	A	B	C	D	E	F	Weight (valve + handle)
	inch	inch	inch	inch	inch	inch	inch	lb
ISO 2037 Weld Ends	0.98	1.77	3.52	0.89	2.31	-	5.28	3.31
	1.50	2.25	4.50	1.40	2.44	-	5.28	9.41
	2.01	2.56	5.12	1.91	2.31	-	5.28	11.68
	2.50	2.85	5.71	2.37	3.75	-	6.69	14.35
	3.00	3.64	7.28	2.87	4.13	-	8.15	26.46
	4.00	4.04	8.07	3.84	-	-	11.81	35.71
DIN 11850-2 Weld Ends	0.98	2.17	4.33	1.02	2.31	-	5.28	3.31
	1.57	2.56	5.12	1.50	2.44	-	5.28	9.41
	1.97	2.81	5.62	1.97	2.31	-	5.28	11.68
	2.56	3.64	7.28	2.60	3.75	-	6.69	14.35
	3.15	4.04	8.07	3.19	4.13	-	8.15	26.46
	3.94	4.72	9.45	3.94	-	-	11.81	35.71



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